# **DART SERVICE INSTRUCTION**

TO AMEND INSTALLATION INSTRUCTIONS IIN-D412-742 REV. E AND INSTRUCTIONS FOR CONTINUED AIRWORTHINESS ICA-D412-742 REV. 4

REF. FAA STC: SR01583SE REF. CANADIAN STC: SH05-37 REF. EASA STC: EASA.IM.R.S.01126

## **PURPOSE**

For D412-742-011/-013 Float Skidtube Installations, qty(4) AN4C53A bolts may be replaced with qty(4) AN4C52A bolts. Kits may be supplied from Dart with either AN4C52A or AN4C53A bolts.

Note that it is acceptable to use longer or shorter AN4C bolts than those specified, as long as there is a minimum of 1.5 threads in safety.

# **CHANGE**

The parts lists of Installation Instructions IIN-D412-742 Rev. E and Instructions for Continued Airworthiness ICA-D412-742 Rev. 4 is amended as follows:

5.1 D412-742-011 (PMA/OEM) Float Skidtube Installation Parts List (IIN-D412-742)32.18 D412-742-011 (PMA/OEM) Float Skidtube Installation Parts List (ICA-D412-742)

Item	Qty -011	Qty -041	Qty -015	Part Number	Description
	X			D412-742-011	FLOAT SKIDTUBE INSTALLATION

#### IS:

49B	4	AN4C53A	BOLT
		OR AN4C52A	

## WAS:

49B 4 AN4C53A BOLT	

5.2 D412-742-013 (APICAL TRI-BAG) Float Skidtube Installation Parts List (IIN-D412-742)32.19 D412-742-013 (APICAL TRI-BAG) Float Skidtube Installation Parts List (ICA-D412-742)

Item	Qty -013	Part Number	Description
	X	D412-742-013	FLOAT SKIDTUBE INSTALLATION

# IS:

49B	1 1	AN4C53A	BOLT
430	7	MINACOOM	BOLI
i		00 4140504	
		I OR AN4C52A	

## WAS:

49B	4	AN4C53A	BOLT

Α	NEW I	SSUE			CP	12.02.28
REV.			C	DESCRIPTION	BY	DATE
DESIGN 97			DART AEROSPACE USA, INC			
DRAWN		92		KENT, WA		<b>,</b>
CHECKED		1		DRAWING NO.		REV. A
MFG. APPR.		N/A		DSI 9600		SHEET 1 OF 1
APPRO\	/ED	UM		TITLE		SCALE
DE APPR.			=	BOLT SUBSTITUTION	NTS	
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